

### REMARKS

This Preliminary Amendment cancels the original claims, without prejudice, in the underlying PCT Application No. PCT/DE03/02623. The Preliminary Amendment also adds new claims 14-26. The new claims conform the claims to U.S. Patent and Trademark Office rules and do not add new matter to the application.

In accordance with 37 C.F.R. § 1.125(b), the Substitute Specification (including the Abstract) contains no new matter. The amendments reflected in the Substitute Specification (including Abstract) are to conform the Specification and Abstract to United States Patent and Trademark Office rules or to correct informalities. As required by 37 C.F.R. §§ 1.121(b)(3)(ii) and 1.125(c), a Marked-Up Version of the Substitute Specification comparing the Specification of record and the Substitute Specification also accompanies this Preliminary Amendment. Approval and entry of the Substitute Specification (including Abstract) are respectfully requested.

The underlying PCT Application No. PCT/DE03/02623 includes an International Search Report, dated November 26, 2003, a copy of which is submitted herewith.

Applicants assert that the subject matter of the present application is new, non-obvious, and useful. Prompt consideration and allowance of the application are respectfully requested.

Respectfully submitted,

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## METHOD AND DEVICE FOR BRAKING TWO WHEELS OF A VEHICLE

~~Background Information~~ Field Of The Invention

The present invention relates to a method and a device for braking two vehicle wheels of one axle.

5 Background Information

~~DE~~ German Published Patent Application No. 42 25 983-A1 describes a method for braking vehicle wheels, in which the brake-pressure build-up at at least one wheel is influenced for reducing a yaw moment generated by an ABS. The brake pressure at the wheels of one axle are influenced in such a way that the difference between the  
10 brake pressures of one axle does not exceed a permissible value. This maximum permissible value is made dependent on the vehicle speed and the lateral acceleration.

~~The features in the preambles of the independent claims are taken from DE 42 25 983 A1.~~

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Summary of the Of The Invention

The present invention relates to a method for braking two wheels of a vehicle, in which the value of the brake pressure in the wheel-brake cylinder allocated to the first wheel is linked with the value of the brake pressure in the wheel-brake cylinder  
20 allocated to the second wheel.

In this context, the linkage is provided based on the hydraulic pressure differentials decreasing at the respective intake valves.

25 One advantageous embodiment is characterized in that

- the coil current through the specific intake valve is ascertained, and
- from this, the pressure differential decreasing at the specific intake valve is determined.

30 One advantageous refinement is characterized in that, with the knowledge of the pressure differential decreasing at the specific intake valve, the coil current through the specific intake valve is also known. This allows a particularly simple and robust

control, since a predefined current can be set substantially more easily than a predefined pressure differential.

One advantageous embodiment is characterized in that

- 5     -     the desired pressure differential dropping at the second of the two intake valves is ascertained from the dropping pressure differential at the first of the two intake valves,
- and from this, the coil current needed for generating the desired pressure differential at the second of the two intake valves is ascertained.

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As already mentioned, it is possible to set the current needed for the second intake valve in a simple and robust manner.

One advantageous embodiment is characterized in that

- 15    -     the coil current through the first of the two intake valves is ascertained and
- from this, the pressure differential decreasing at the first intake valve is determined.

One advantageous specific embodiment is characterized in that the coil current is  
20    inferred or ascertained from a characteristic curve characterizing the intake valve.  
This characteristic curve may be easily stored in a control unit.

One advantageous development is characterized in that the characteristic curve is a  
curve characterizing the correlation between the decreasing pressure differential and  
25    the coil current. Therefore, it involves a valve property. Suitable valves may then  
advantageously be selected with the aid of the associated characteristic curve.

One advantageous refinement is characterized in that the linkage indicates a  
maximum value for the difference between the pressure differentials dropping at the  
30    respective intake valves. The stipulation of this maximum difference as a secondary  
condition makes it possible to avoid an excessively strong yaw moment during an  
ABS braking process.

Another advantageous refinement is characterized in that the linkage indicates the  
35    difference between the pressure differentials dropping at the respective intake valves.

If the pressure drop at one intake valve is known, the pressure drop at the other intake valve is likewise established by the indication of the difference. An open-loop control instead of a closed-loop control is thereby made possible at this second intake valve. An open-loop control is substantially less costly to implement than a closed-loop control.

One advantageous embodiment is characterized in that the difference between the pressure differentials decreasing at the respective intake valves is a function of the existing driving condition and/or the time. This permits adaptation depending on the situation.

One advantageous specific embodiment is characterized in that the two wheels belong to the same axle.

The device for braking two wheels of a vehicle includes

- wheel-brake cylinders allocated to the respective wheel and
- intake valves allocated to the respective wheel-brake cylinder.

Moreover, logic means are provided which link the hydraulic pressure differentials decreasing at the respective intake valves.

One advantageous embodiment is characterized in that the logic means are designed so that the pressure differentials are linked via a linkage of the coil currents through the respective intake valves.

Another advantageous embodiment is characterized in that the intake valves are pressure-differential regulating valves.

Further advantageous developments of the present invention are described in the dependent claims. The described specific embodiments of the method are, of course, also suited as specific embodiments of the device and vice versa

#### Brief Description of the Drawing*Of The Drawings*

~~An exemplary embodiment of the present invention is illustrated in Figures 1 through~~  
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Figure 1 shows a wheel brake, as well as an intake valve in the form of a hydraulic circuit diagram.

Figure 2 shows a clocked triggering of the intake valve.

Figure 3 shows, in general form, the triggering of an intake valve.

Fig. 4 shows the valve behavior and the reaction of the associated vehicle wheel in response to a triggering of the valve with too high and too low a triggering current.

Fig. 5 shows the valve behavior and the reaction of the vehicle wheel in response to a special triggering for preventing the wheel in question from locking.

Fig. 6 shows the forces and torques acting upon a wheel of the vehicle during a braking operation.

Figure 7 shows the sequence of the method according to the present invention.

Figure 8 shows the design of the device according to the present invention.

## ~~Exemplary Embodiments~~

### Detailed Description

A hydraulic braking system is described, for example, in ~~DE~~German Published Patent Application No. 197 12 889 A1 (which corresponds to U.S. 6,273,525-B1).

Figure 1 of the present document shows a segment from a hydraulic circuit. Block 100 identifies an intake valve, block 102 identifies the wheel brake, and  $\Delta p$  identifies the pressure dropping along the intake valve. In this context, the intake valve is triggered via a voltage  $u(t)$  or a current  $i(t)$ .

In the present invention, the intake valve is a pressure-differential regulating valve or a linear solenoid valve (LMV). It has the characteristic that the coil current through the intake valve is proportional to pressure differential  $\Delta p$  decreasing along the intake valve. The intake valve has the two following limiting states:

- Given a small coil current, it is open and therefore  $\Delta p = 0$ .

- Given a large coil current, it is closed and no braking fluid or braking medium is flowing through.

Pressure-regulating intake valves may be characterized by two essential properties:

1. a static correlation between the valve energizing and the adjusted pressure differential ( $i$ - $\Delta p$ -characteristic curve), and
2. a dynamic transient response. This may be described quite well by a first-order time-delay element, the time constant being a function of the connected hydraulic volume.

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A clocked operating mode of such a valve is shown in Figure 2. Time  $t$  is shown in the abscissa direction and current  $i(t)$  is shown in the ordinate direction. In this context, current  $i(t)$  changes between a small and a large value; correspondingly, the intake valve changes between the states “open” and “closed”, with negative consequences such as noise generation and high mechanical valve loading.

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The characteristic  $i$ - $\Delta p$  curve of an intake valve is shown in Figure 3. Current  $i$  through the coil of the intake valve is shown along the abscissa, and pressure differential  $\Delta p$  to which the intake valve is adjusted is shown along the ordinate. At small currents  $0 < i < i_1$ , the valve is open and therefore  $\Delta p = 0$ . Between  $i_1$  and  $i_2$ ,  $\Delta p$  increases in approximately linear fashion. Pressure differential  $\Delta p$  maximally regulable through the intake valve is reached at current  $i_2$ . Pressure differential  $\Delta p$  is the difference between the pressure at the input of the intake valve and the pressure at the output of the intake valve.

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The filling of the wheel-brake cylinder with the braking medium, and therefore the generation of brake pressure is now clarified with reference to Figure 3.

- Initially, the assumption is that the intake valve is closed and the pressure between the feed to the intake valve and the wheel-brake cylinder is  $p_0$ .
- In this case, for example, a current  $i > i_2$  would flow.
- The intention is now to increase the pressure in the wheel-brake cylinder. This is accomplished by opening the intake valve.
- To that end, current  $i$  is reduced in ramp-shaped manner over time starting from value  $i_2$ . In Figure 3, the state then moves along the broken line to the left.

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- Pressure differential  $\Delta p$  decreases along the intake valve until that current value is reached at which the broken line intersects the characteristic curve of the intake valve drawn in with a solid line.
- The state of the intake valve now moves along the characteristic curve toward the point  $\Delta p = 0$ . This point does not necessarily have to be reached. This means clearly that both the current and the pressure differential decrease over time. By taking back the current sufficiently slowly, the valve is operated in static equilibrium. This means that the valve is always in a statically steady-state condition, and the state of the valve moves along the characteristic curve drawn in in Figure 3.
- In this context, the intake valve opens and the pressure in the wheel-brake cylinder increases continuously.

This opening process may be achieved, for example, by a linearly decreasing current ramp.

The movement of the state of the valve along the characteristic curve means that during the pressure build-up in the wheel-brake cylinder, the intake valve is operated exclusively in the statically steady-state condition. Such an operating mode is also known in physics under the heading “adiabatic”: The opening process passes through a sequence of static states.

In this context, it is unimportant whether the energizing of the valve by current stipulation or voltage stipulation is carried out either continually or by pulse/pause triggering. However, the pulse/pause triggering should be of such high frequency that the pressure-differential regulating valve is unable to follow the high-frequency switching operations, but rather follows merely the average value of the pulse/pause triggering. In this connection, advantage is taken of the physical property that the coil current cannot change abruptly.

In addition to the improved switching performance, the described triggering of the valve has the additional advantage that, if the current is known, pressure differential  $\Delta p$  is also known via the  $i$ - $\Delta p$  characteristic curve. This additional information  $\Delta p$  is therefore also available for ABS, ESP or TCS control.

(ABS = anti-lock braking system, TCS = traction control system, ESP = electronic stability program)

When using the regulation based on the  $i-\Delta p$  characteristic curve described above, in addition to the point of time of the pressure build-up, there is also the question as to what current triggers the valve at the beginning of the pressure build-up. For this, there are two possibilities:

1. In many vehicle dynamics control systems (for example, ESP), the admission pressure in the brake circuit is known via the sensor system in the vehicle. The instantaneous brake pressure in the wheel-brake cylinder may be calculated using a wheel-pressure model. From the knowledge of the admission pressure and the instantaneous brake pressure in the wheel-brake cylinder, it is possible to calculate the instantaneous pressure differential (decreasing at the intake valve). From this, the necessary opening current may be determined via the  $i-\Delta p$  characteristic curve.
2. In many systems (e.g. in many ABS systems) the admission pressure in the brake circuit is not known. The corrective provided for this case, based on the utilization of the pressure-difference-regulating properties of the intake valves (even without knowledge of the admission pressure) is described in the following.

In the ESP and ABS systems being considered, a pressure build-up always takes place from a pressure-holding phase, that is to say, a phase with constant pressure in the wheel-brake cylinder always precedes a pressure build-up phase (in the wheel-brake cylinder). In the pressure-holding phase, the valve energizing is insignificant, as long as it is just great enough to block the intake valve. Immediately at the beginning of the pressure build-up, a valve current must be set which corresponds to the instantaneously prevailing pressure differential. If this current value is false, then the two following cases result:

Case 1:

If the current is too small (i.e. the pressure differential dropping at the intake valve decreases very rapidly), then a pressure build-up with unintentionally great build-up gradient takes place. This leads to an irregular control, resulting also in great wheel slippage and a poorly steerable vehicle. This factual situation is represented the upper



image of Figure 4. Time  $t$  is plotted in the abscissa direction; valve current  $i$ , wheel speed  $v$  and pressure  $p$  in the corresponding wheel-brake cylinder are plotted in the ordinate direction. Immediately after the current is made, as is apparent at point 401, a rapid pressure build-up takes place. This leads to a correspondingly sharp decline in the wheel speed (402), and as a result thereof, to a response of the ABS control. The ABS control increases the current through the intake valve abruptly (404). This causes the intake valve to close. Therefore, the pressure in the wheel-brake cylinder no longer continues to increase. The (very slow) reduction of pressure in the wheel-brake cylinder is effected by opening the corresponding outlet valve.

#### Case 2:

If the current is too great, then the pressure build-up is delayed until the valve current (and therefore the maximum blockable pressure differential) and the pressure differential are in equilibrium. During this time, the braking force is too small, and the vehicle is not optimally decelerated. This is shown graphically in the bottom image of Figure 4, whose axes and drawn-in curves are labeled analogously to the top image. Current  $i$  is too great (arrow 410); for that reason, pressure differential  $\Delta p$  is retained too long and not immediately reduced. Therefore, the brake pressure increase in the wheel-brake cylinder first takes place very late (see arrow 411).

A possible alternative triggering of the intake valve is shown in Figure 5. The axes are labeled analogously to Figure 4. The triggering method proceeds in the steps described in the following.

#### Step 1:

From a pressure-holding phase, the current value is decreased in a ramp shape starting from a value which is initially too high. The balance of forces at the valve is reached at the point of time identified on the time axis by (1); the pressure build-up begins here. This is apparent from the increase of pressure  $p$  in the wheel-brake cylinder in the lowest of the drawn-in curves.

It should be emphasized here that this point of time cannot be observed in a system without a wheel-pressure sensor system.

#### Step 2:

The current is further decreased with a gradient which (imparted via the  $i-\Delta p$  characteristic curve), fulfills the pressure build-up requirements of the ABS controller, however so slowly that the intake valve (as described above) is always in the statically steady-state condition. This phase takes place along the time axis between marked-in points of time (1) and (3).

Step 3:

The lowering of the current leads (as mentioned) to a pressure rise in the wheel-brake cylinder (see increase of  $p$  in Fig. 5) and to a growing instability of the wheel. This is expressed in the rapid decrease of the wheel speed, as represented in the curve labeled by  $v$  in Figure 5. Therefore, the curve of wheel speed ( $v$ ) moves ever further away from the curve (drawn in with a broken line) of the longitudinal vehicle velocity (which is the straight line drawn in as a broken line), as is visible, for example, at point 501. Wheel speed  $v$  becomes increasingly smaller compared to the longitudinal vehicle velocity, which means graphically that there is increasing brake slip of the wheel.

The point of maximum longitudinal force is reached at point of time (3); locking pressure  $p_{\text{lock}}$  is acting on the wheel-brake cylinder. At the same time, pressure differential  $\Delta p_{\text{instab}}$  decreases at the intake valve. The value of locking pressure  $p_{\text{lock}}$  is not known; however, the equation

$$\Delta p_{\text{instab}} = p_{\text{hz}} - p_{\text{lock}}$$

is valid at point of time (3) for pressure differential  $\Delta p_{\text{instab}}$  decreasing along the intake valve.

In this context,  $p_{\text{hz}}$  is the pressure in the master brake cylinder. The current associated with pressure differential  $\Delta p_{\text{instab}}$  is known, and therefore pressure differential  $\Delta p_{\text{instab}}$  via the  $i-\Delta p$  characteristic curve.

Step 4:

Because of the instability of the wheels, in the following, a pressure reduction is implemented. This reduction in pressure lasts until the observed wheel dynamics show that the wheel is again becoming stable, that is to say, there is a drop below a slippage threshold. The pressure is reduced by closing the intake valve (via a great

valve current, achieved by the rapid current rise 504 in Figure 5) and opening the outlet valve. A pressure-holding phase subsequently takes place between points of time (3) and (4) (intake valve and outlet valve closed), until the desired point of time for a new pressure build-up is reached. This is point of time (4) in Figure 5. At this point of time, the wheel behavior is again stable.

#### Step 5:

For the renewed pressure build-up, first the starting value of the current (503 in Figure 5) must be ascertained. When ascertaining this starting value, the following assumptions are made:

- The coefficient of friction of the road, and therefore the locking pressure were approximately constant within the last regulating cycle.
- The admission pressure was approximately constant within the last regulating cycle.
- The reduction in the pressure differential dropping at the intake valve by the amount  $\Delta p_{\text{reduc}}$ , which is necessary for stabilizing the wheel, is always approximately constant regardless of the coefficient of friction. Value  $\Delta p_{\text{reduc}}$  (as marked in in Figure 5) characterizes the pressure differential between the point at which the static operation of the intake valve begins and the point at which the static operation of the intake valve ends. In Figure 5, variable  $\Delta p_{\text{reduc}}$  is allocated to current curve i. This can be explained in that, during static operation of the intake valve, a linear correlation exists between current i and pressure differential  $\Delta p$  decreasing at the valve.

Thus, the pressure differential dropping at the intake valve at the beginning of the pressure build-up may be ascertained using the equation

$$\Delta p_{\text{start}} = \Delta p_{\text{instab}} + \Delta p_{\text{reduc}}.$$

Illustratively, this formula becomes understandable by the explanation that

- $\Delta p_{\text{instab}}$  is the pressure decreasing at the valve in response to commencing instability and
- $\Delta p_{\text{reduc}}$  is the pressure differential by which the pressure dropping at the valve at the beginning of the regulating cycle was reduced as a result of the valve-opening process.

The starting value of the current in the case of the pressure build-up is yielded again from the  $i$ - $\Delta p$  characteristic curve. Therefore, the method described makes it possible at the beginning of the pressure build-up in the wheel-brake cylinder, to jump quite accurately with the current to that value whose subsequent reduction leads directly to a reduction in the pressure differential dropping at the valve.

Figure 6 shows a vehicle 600 moving to the right with velocity  $v$ . Let us assume a selected wheel 601 is being considered on the vehicle. Let us say braking torque  $M_b$  is acting on this wheel via the vehicle brake. The semicircular arrow drawn in in wheel 602 is the effective direction of braking torque  $M_b$ .

- The consequences can be made clear based on the following train of thought:
- In addition to braking torque  $M_b$ , force  $F_s$  applied by the road also acts on the wheel.
  - 15 - Braking torque  $M_b$  decelerates the wheel, but force  $F_s$  counteracts this deceleration.
  - Force  $F_s$  cannot exceed a limiting value which is a function of the tire/road surface contact. If this value is exceeded, the friction immediately changes from static friction to sliding friction: The braking torque can no longer be
  - 20 compensated by force  $F_s$ . The result is that the wheel locks.

The physical fundamentals described here are now applied to the case of a vehicle which is moving on a roadway with very different coefficients of friction on the left and on the right ( $\mu$ -split) and is strongly braked. The ABS system present in the vehicle can now, for example, attempt to adjust the braking force at both wheels to the maximum possible value,

- which is small on the vehicle side having the low coefficient of friction and
  - which is large on the vehicle side having the high coefficient of friction.
- 30 Because of the unequal braking forces, a resulting yaw moment develops about the vertical axis of the vehicle. This yaw moment produces a rotational movement of the vehicle in the direction of the higher coefficient of friction, for which the driver must compensate by steering movements. Lowering of the brake pressure on the side having the higher coefficient of friction acts here to promote stability. A pressure
- 35 should be set here whose amount lies between the pressure on the side having the

smaller coefficient of friction (then no yaw moment occurs any longer, but there is only a weak braking) and the maximum possible pressure on the side having the high coefficient of friction (then braking is carried out with maximum intensity, but a strong yaw moment occurs).

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The basic idea of the present invention is that at one wheel of the vehicle, the brake pressure is set, for example, according to the regulating method described. In this method, the electric current through the coil of the intake valve is known at any time. This wheel is designated in the following as “regulated wheel”; the other wheel at this  
10 axle is designated in the following as “controlled wheel.”

Let us say current  $i_{\text{regulate}}$  flows the intake valve of the regulated wheel, pressure differential  $\Delta p_{\text{regulate}}$  decreases at the appertaining intake valve. Pressure differential  $\Delta p_{\text{control}}$  decreasing at the intake valve of another wheel (i.e. the  
15 controlled wheel) is controlled on the basis of pressure differential  $\Delta p_{\text{regulate}}$ . The other wheel may be any wheel, but also the other wheel on the same axle as the regulated wheel.

This may be implemented, for example, based on the rule  
20  $\Delta p_{\text{control}} = \Delta p_{\text{regulate}} - p_{\text{diff}}$ .

Therefore, the value of  $\Delta p_{\text{control}}$  is established, and this desired pressure differential may be adjusted (i.e. controlled) by the current through the associated intake valve.

25 The following method sequence thus results:

1. Current  $i_{\text{regulate}}$  through the intake valve of the regulated wheel is known.
2. Pressure differential  $\Delta p_{\text{regulate}}$  decreasing at the intake valve of the regulated wheel is known via the  $i$ - $\Delta p$  characteristic curve.
3. Pressure differential  $\Delta p_{\text{control}}$  decreasing at the intake valve of the  
30 controlled wheel is known, for example, with the aid of a rule  
 $\Delta p_{\text{control}} = \Delta p_{\text{regulate}} - p_{\text{diff}}$ .
4. Necessary current  $i_{\text{control}}$  through the intake valve of the controlled wheel is known via the  $i$ - $\Delta p$  characteristic curve.

The  $i\text{-}\Delta p$  characteristic curve may be different or identical for both intake valves considered.

5 The value of  $p_{\text{diff}}$  may be selected, for example, as a function of time and/or as a function of the driving condition.

For example, it is possible to start with a value  $p_{\text{diff}} = 0$  at the beginning of regulating, and then to increase  $p_{\text{diff}}$  over time according to a linear function.

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In another specific embodiment, it is provided to regulate two wheels (e.g. the two wheels of the same axle) individually with respect to the pressure differential dropping at the intake valve. As a result of the ABS control, the maximum braking force due to the tire/roadway contact is adjusted at each wheel. Particularly given the presence of a  $\mu$ -split roadway, these braking forces are very different and therefore,

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- it may be that the shortest braking distance is obtained,
- but also an unwanted yaw moment.

Therefore, it is useful here to use an equation

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$$\Delta p_{\text{control}} = \Delta p_{\text{regulate}} - p_{\text{diffmax}}$$

as a secondary condition for regulating the two wheels.

In this context,  $\Delta p_{\text{control}}$  is the pressure differential decreasing at the wheel having the lower coefficient of friction. At the wheel having the higher coefficient of friction, an independent regulating takes place using the secondary condition, that brake pressure  $\Delta p_{\text{regulate}}$  decreasing at the intake valve there is not allowed to exceed the value  $\Delta p_{\text{regulate\_max}} = \Delta p_{\text{control}} + p_{\text{diffmax}}$ . This ensures that at the wheel having the higher coefficient of friction, a higher braking force is also produced; however, the secondary condition prevents too strong a braking-force difference (and therefore too strong a yaw moment).

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This solution offers a useful compromise between the achievement of the shortest possible braking distance and the avoidance of a yaw motion.

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The sequence of the method according to the present invention is shown in Figure 7.

At the start of the method in block 700, current  $i_{\text{regulate}}$  through the regulated intake valve is predefined. From this, associated pressure drop  $\Delta p_{\text{regulate}}$  is subsequently ascertained in block 701 with reference to the valve characteristic curve. Pressure drop  $\Delta p_{\text{control}}$  at the controlled intake valve is thereupon ascertained in block 702.

- 5 Subsequently in block 703, the coil current through the controlled intake valve is therefore also known from the characteristic curve of the controlled intake valve. The design of the device according to the present invention is shown in Figure 8. Block 802 identifies the logic means which, for example, are in the form of an ABS control unit. Logic means 802 transmit electric currents  $i_{\text{regulate}}$  and  $i_{\text{control}}$  to
- 10 intake valves 801 and 802. The double lines (2) are hydraulic lines. Via such lines
- intake valve 801 is connected to wheel-brake cylinder 804 and master brake cylinder 800, and
  - intake valve 803 is connected to wheel-brake cylinder 805 and master brake cylinder 800.

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It is thereby possible to control the hydraulic pressure differential decreasing at the respective intake valve via the electric currents.

- Naturally, the present invention extends to the braking of three and more wheels of a
- 20 vehicle. The described braking of one regulated and one controlled wheel may also be extended, for example, to three wheels by considering one regulated wheel and two different wheels controlled (as a function thereof).

~~Abstract~~ Abstract Of The Disclosure

A method for braking two vehicle wheels of one axle, in which the value of the brake pressure in the wheel-brake cylinder allocated to the first wheel is linked with the value of the brake pressure in the wheel-brake cylinder allocated to the second wheel.

5 The essence of the invention is that the linkage is given via the hydraulic pressure differentials dropping at the respective intake valves.